

# MC12P

## OEM FILLING CONTROL UNIT



- Easy to integrate in original machine control panel
- User-friendly programming
- Direct logging of production data
- High viscosity capabilities
- Controls up to 16 individual fillers

## Watson-Marlow Flexicon

Frejasvej 2-6  
DK-4100 Ringsted  
Denmark  
Tel. +45 57 67 11 55  
Fax. +45 57 67 05 41  
flexicon@flexicon.dk  
www.wmflexicon.dk



# MC12P TECHNICAL SPECIFICATIONS

MC12 is the heart of Watson-Marlow Flexicon's Multi Filling System. MC12 is capable of simultaneous control of up to 16 individual Watson-Marlow Flexicon filling stations of the same or of a different type.

MC12P is an OEM version for integration into original machine control panel.

It utilises functional and user-friendly software, which communicates with the operator in four languages through an easy-to-read LCD-display.

MC12P can be connected to a printer for logging of production data.

MC12P can be connected to a Mettler or Satorius balance for dynamic recalibration of the filling stations.

MC12P can control up to 16 filling units. These units can be controlled in three different modes:

- Individual: different filling parameters for each unit
- Serial: the total fill is made up from the accumulated volumes delivered by each filling station
- Parallel: all connected fillers are synchronized with the same set of parameters

MC12P is a part of the product program, which has proved Watson-Marlow Flexicon to be the world's leading manufacturer of peristaltic filling systems. Furthermore, MC12P is also specified by many other filling machine manufacturers world-wide, as an alternative to their own filling devices.

Most MC12 functions can be remote-controlled by an external control system through a 6 bit I/O parallel communication port.

**Mains:**  
10/230 VAC earthed - 50/60 Hz

**Power consumption:**  
Max. 50W

**Enclosure:**  
Front in anodized aluminium

**Keyboard:**  
Membrane-type with 'click' action

**Weight:**  
4 kg

**Ingress protection:**  
IP31

**Interface:**  
RS-485 multi-drop  
2 x RS-232 fully duplex  
Bauds: 300-1200-2400-9600  
7 or 8 data bits  
Even or odd parity  
1 or 2 bits

2 x (5-50 VDC) inputs for start and stop  
2 x relay outputs for status

**Accessories:**  
Printer, balances, etc.

